



# DUTOP 100

## Non - Metallic Floor Hardener

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Dubond's Dutop 100 is quality controlled, factory blended best quality ordinary portland cement, properly selected & graded washed composed with dried aggregates, polymer, additives & special hardwearing aggregates which have been selected for abrasion and wear resistant properties as well as shape and size. These latter considerations, together with the use of high performance work ability admixtures ( Duplast SP & Duplast HP ), produces a material which is easy to trowel into the surface of fresh, wet concrete. Dutop 100 cures monolithically to provide a dense, non-porous surface which is extremely hardwearing, abrasion resistant and impact resistance of concrete floor to allow heavy duty movements. Being non-metallic, it provide extra strength and an anti-skid surface which will never get rusted and disintegrate.

### Standard compliances / Specification

Meets the requirements of ASTM C 944, BS 1881: Part 116 ; IS 1237 : 1980

### Areas of Application

- Abattoirs
- Agricultural buildings & yards
- Desalination plants
- Distillation plants
- Heavy industry
- Laboratories
- Power stations
- Railway platforms
- Steel industries
- Warehouse floors, loading bays and workshops

### Features & Benefits

- Abrasion & Impact Resistance - High abrasion & impact resistance provides erosion resistance due to movements of vehicular traffic.
- Develops 80% more abrasion resistance than control concrete.
- Corrosion - Does not contain ferrous aggregate, so any rusting & erosion of floor.
- Dust resistance - Smooth & hard surface prevents dust generation due to movements.
- Ease of application - Pre-mixed powder, easy to dry shake & trowel.
- Easy and economical to apply
- Forms monolithic bond with base concrete
- Provides a hard, abrasion resistant surface Strength - Excellent compressive strength increases wear resistance of concrete floors.
- Uniformity - Provides monolithic bond to fresh concrete surface, so prevents joints & pothole formation.
- Water absorption - Very low water absorption because it forms dense & low permeability substrate.

### Method of Application

#### Surface Preparation :

The base concrete should be of proper mix design without any floating of fine cement paste, no segregation & bleeding.



## Application :

1. Dutop 100 should be applied at an even application rate of 5 - 7 kg/m<sup>2</sup>.
2. After laying the concrete divide & mark the bays of equal areas. Dry shake uniformly the recommended dosage of material over the green concrete mended spread rate.
3. It is ideally applied to a surface, which is neither too wet nor dry. Recommended time period is 30 - 40 minutes at the temperature of 35°C - 40°C, after the base concrete has hardened enough to leaves light foot prints of about 3mm - 6 mm concrete should have a wet sheen.
4. On large floors it will be necessary to work progressively behind the laying team to ensure application at the correct time.
5. It is applied in two layers. Normally the first application is carried out at an even rate of 3 kg/m<sup>2</sup> onto the concrete surface. When the material becomes uniformly dark by the absorption of moisture from the base concrete, this first application can be floated using wooden floats or, on large areas, a power float, may be used. It is important, however, that the surface is not overworked.
6. Immediately after floating as above, the remaining 2 kg/m<sup>2</sup> of Dutop 100 is applied evenly over the surface at right angles to the first. Again, when moisture has been absorbed, the surface can be floated in the same way as before.
7. Final finishing of the floor can be done with a power float when the floor has sufficiently stiffened to with- stand the mechanical force.
8. Bay edges are likely to suffer particularly heavy wear or impact and where saw-cut transverse control joints are to be located, it is desirable to give these areas additional protection, by one of the following methods prior to full treatment of the entire surface.
9. Immediately after leveling the freshly placed concrete, Dutop 100 should be sprinkled by hand at a rate of 0.5 kg/lin. m (5 kg/m<sup>2</sup>) in az

### Cleaning

All tools & tackles are to be cleaned immediately after application with soap water solution.

## Precautions & Limitations

- The base concrete should have minimum cement content of 300 kg/m<sup>3</sup>, and an on-site slump of 75mm - 100 mm.
- For the best results, W/C ratio should be as less as possible.
- The concrete mix should be designed to minimize segregation and control bleeding, although some limited bleed is desirable to ensure sufficient moisture available to wet the Dutop 100 when it is first applied.
- Do not add additional water or dry cement during finish.
- For concrete with optimized W/C ratios, rate of broadcast will be max. 2kg/m<sup>2</sup> in 2 stages.

## Technical Information

Properties	Specification	Results
Colour		Cement grey
Hardness, Mohs Scale	Scale ASTM C 944	7 - 8
Compressive strength, N/mm <sup>2</sup>	ASTM C 109	60
Abrasion Resistance	IS: 1237-1980	Approx. 2.7mm loss (Max . limit = 3.5mm)
Chemical resistance		Passes
Mineral oils		Passes
Motor oil		Passes
Mild acids & alkalis		Passes
Salts		Passes

## Coverage

- Light + medium duty application 5 kg / m<sup>2</sup>
- Heavy duty application 7 kg / m<sup>2</sup>

## Packing

25 kg HDPE Bag

## Shelf life & Storage

Shelf life is 12 months from the date of manufacturing. Store in a cool & dry place in unopened condition.

## Health & Safety Precautions

Cementitious mortars, when mixed with water or become damp, release alkalies which can be harmful to the skin. During use, avoid inhalation of dust and contact with skin and eyes.

### Skin Contact :

Wash skin with soap & water. Remove contaminated cloths. Seek medical attention if irritation persists.

### Eye Contact :

Immediately splash eyes with plenty of water. Consult physician if irritation persist.

### Inhalation :

Move the subject into fresh air. If breathing is difficult, give artificial respiration. Obtain medical attention immediately.

### Ingestion :

Do not induce vomiting. Never give anything by mouth to an unconscious person. Call a Physician.

**DISCLAIMER** The product information & application details given by the company & its agents has been provided in good faith & meant to serve only as a general guideline during usage. Users are advised to carry out tests & take trials to ensure on the suitability of products meeting their requirement prior to full scale usage of our products. Since the correct identification of the problems, quality of other materials used and the on-site workmanship are factors beyond our control, there are no expressed or implied guarantee / warranty as to the results obtained. The company does not assume any liability or consequential damage for unsatisfactory results, arising from the use of our products.

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